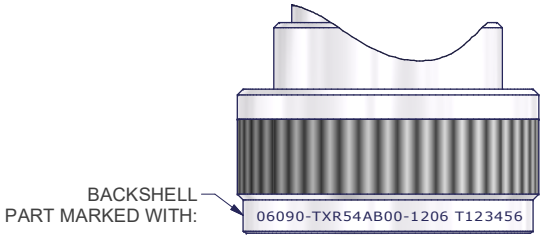
DRAWING NUMBER		
DM0079	A3	THIRD ANGLE PROJECTION
		IF IN DOUBT, ASK

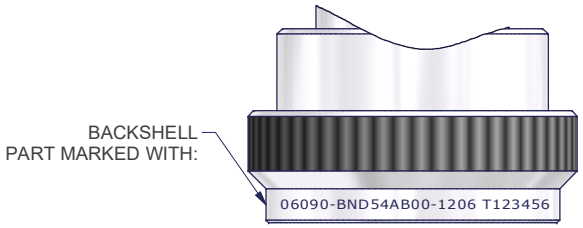
IF IN DOUBT ASK!!!

ACCEPTABLE LOCATIONS AND EXAMPLES:

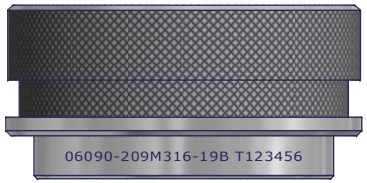
ORDERED PART NUMBER: TXR54AB00-1206AI



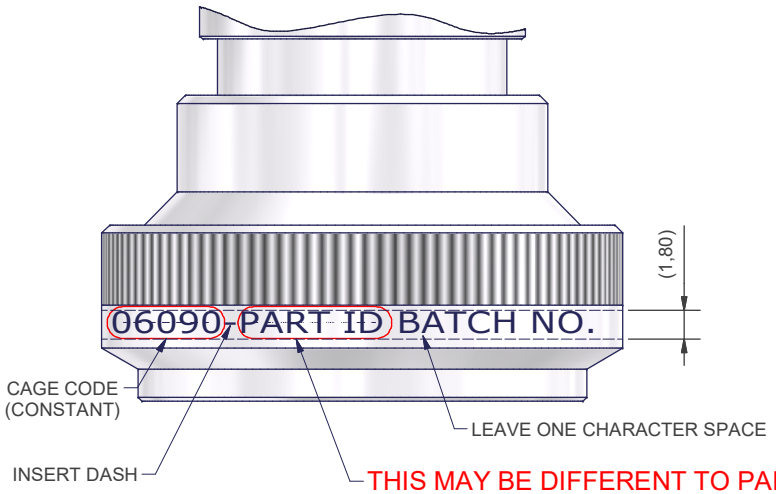
ORDERED PART NUMBER: BNX54AB00-1206



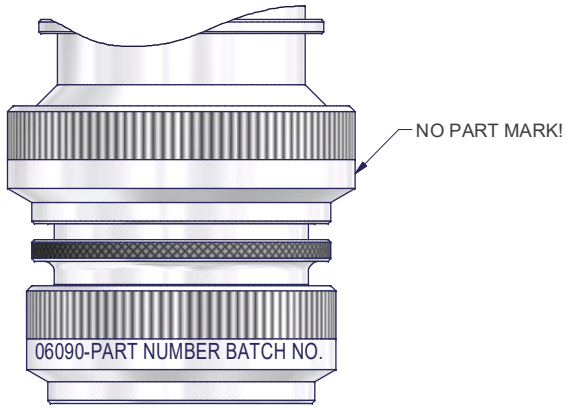
ORDERED PART NUMBER: 209M316-19B



STANDARD FONT PARAMETERS:
FONT TYPE: VERDANA
STANDARD TEXT HEIGHT - 1,8MM
USE 1,4MM ONLY IF NECESSARY
WIDTH / HEIGHT RATIO - 0,5
CHARACTER SPACING - 0,5



IN CASE OF STYLE 2 BACKSHELL
ONLY FIRST NUT MUST BE PART MARKED!



THIS MAY BE DIFFERENT TO PART NUMBER AT THE TOP OF ROUTE CARD !!
- SEE TEXT ON PART MARKING OPERATION

NOTE:

1. STANDARD TINEL PARTS SHALL ALWAYS BE PART MARKED WITH THE PREFIX **TXR** WHETHER A TINEL RING IS ORDERED OR NOT.
2. NO REFERENCE TO OPTIONAL BRAID CONFIGURATIONS OR TINEL RING SIZE SHALL BE MADE:
   e.g.: -12 FOR 12" BRAID LENGTH OR -AI FOR AN INSULATED 'A' SIZE RING SHALL **NOT** BE MARKED.
3. OPTIONS DENOTING PHYSICAL DIFFERENCES TO THE ADAPTOR SHALL BE MARKED.
   e.g.: 'D' MODIFICATION, 'J' MODIFICATION OR 'O' RING VARIANTS.
4. STANDARD BANDSTRAP PARTS SHALL ALWAYS BE PART MARKED WITH THE PREFIX **BND** WHETHER A BAND IS ORDERED OR NOT.
5. STANDARD PNX ADAPTOR SHALL ALWAYS BE PART MARKED WITH THE PREFIX **PNT** WHETHER A RING IS ORDERED OR NOT.

ISS / REV	DESCRIPTION	CHANGED BY	DATE
2 / 5	TEMPLATE UPDATE	K.K-W	08/03/18
2 / 4	NOTE 5 ADDED	K.K-W	26/04/16
2 / 3	MS GOTHIC CHANGED TO VERDENA, K.H. REQUEST	K.K-W	12/03/15
2 / 2	REPUBLISHED, DO CHANGES	K.K-W	11/03/15
2 / 1	MS GOTHIC ADDED	K.K-W	11/03/15
2	WIDTH / HEIGHT RATIO UPDATED TO 0,50	K.K-W	09/03/15
1 / 1	FONT SIZE UPDATE	K.K-W	03/03/15
1	INITIAL RELEASE	K.K-W	23/02/15

ISS / REV	CHANGE NOTE	DRAWN BY	DATE	MASS (g)	SURFACE AREA (mm^2)
2	DCR -	K.K-W	08/03/2018	N/A	N/A

INITIAL PRODUCTION APPROVAL		
DEPT.	APPROVED	DATE
DESIGN	K.SHEPPARD	16/02/2015
PROD	JES	23/02/2015
QUALITY	P.REES	16/02/2015

DERIVED FROM

-

MATERIAL

REFER TO DM0076 AND/OR PURCHASE ORDER

HEAT THREATMENT & FINISH

-

PACKAGING

SEE ROUTE CARD

SCALE 3

ALL DIMENSIONS APPLY BEFORE PLATING

GENERAL TOLERANCES UNLESS OTHERWISE STATED:
0, = ± 0,40mm
0,0 = ± 0,20mm
0,00 = ± 0,10mm
ANGLES ± 1°
ALL FILLETS - 0,4 MAX

ALL DIAMETERS Ⓜ Ø0,10

REMOVE ALL BURRS AND SHARP EDGES 0,1 MAX.
DIMENSIONS IN MILLIMETRES.

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Polamco
WESTON LOCK, LOWER BRISTOL RD, BATH, BA2 1EP
TEL. +44 (0)1225 322500

TITLE **TYPE:** Production Drawing

LASER PART MARK DETAIL FOR TE CIRCULAR BACKSHELL

PART NUMBER

DM0079

SHT 1