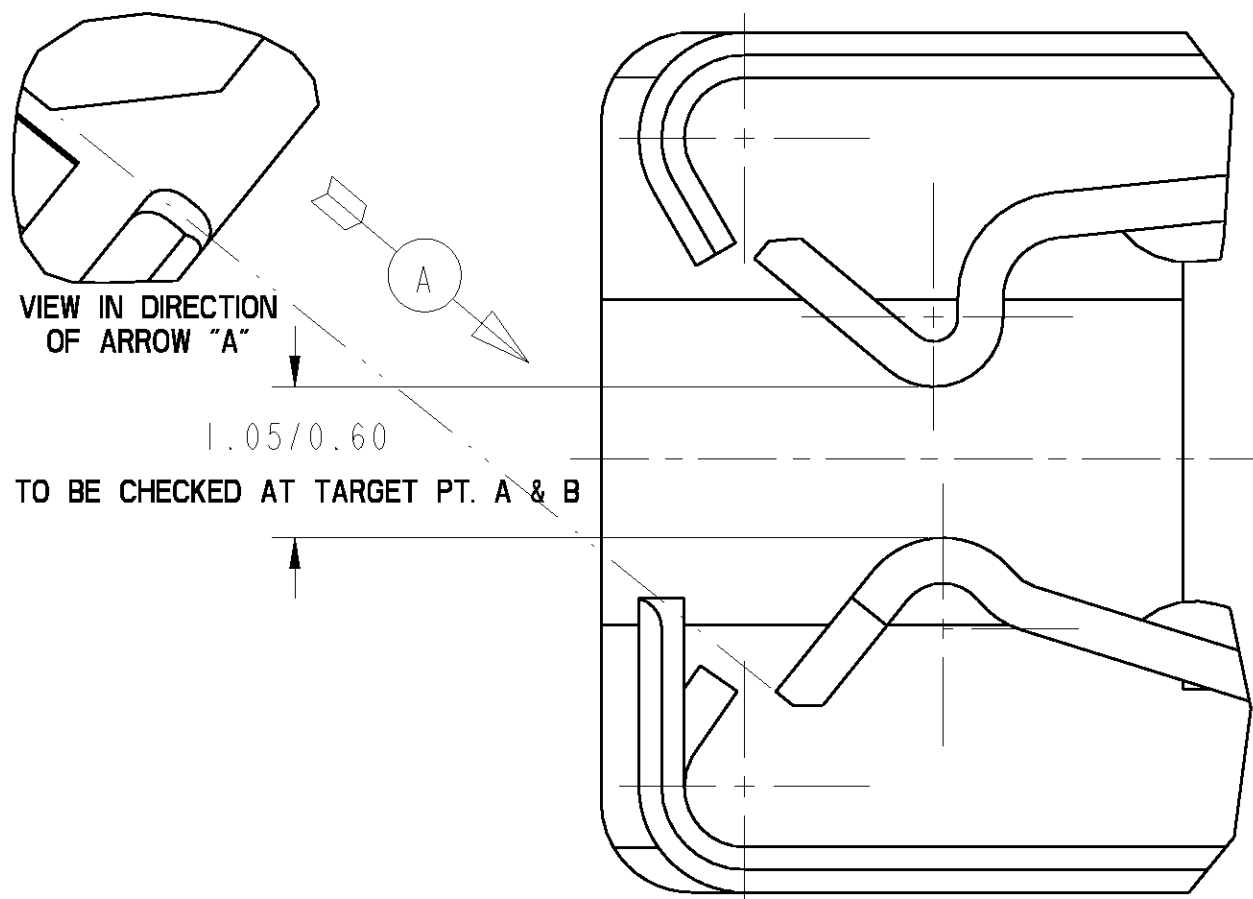
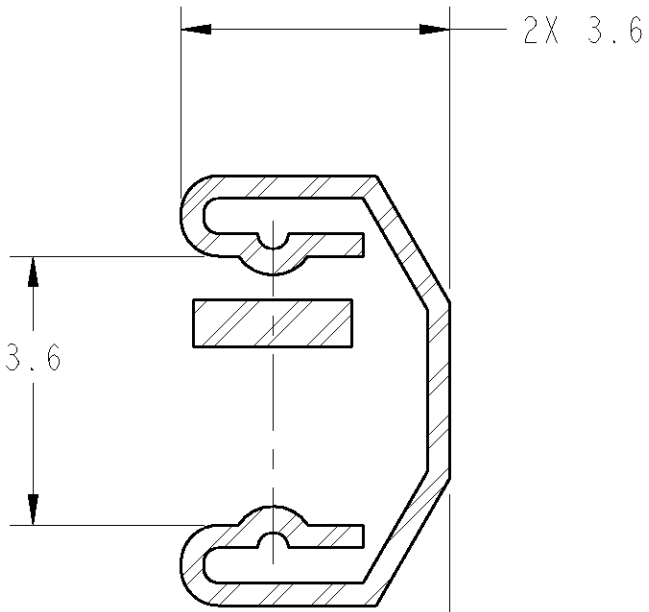
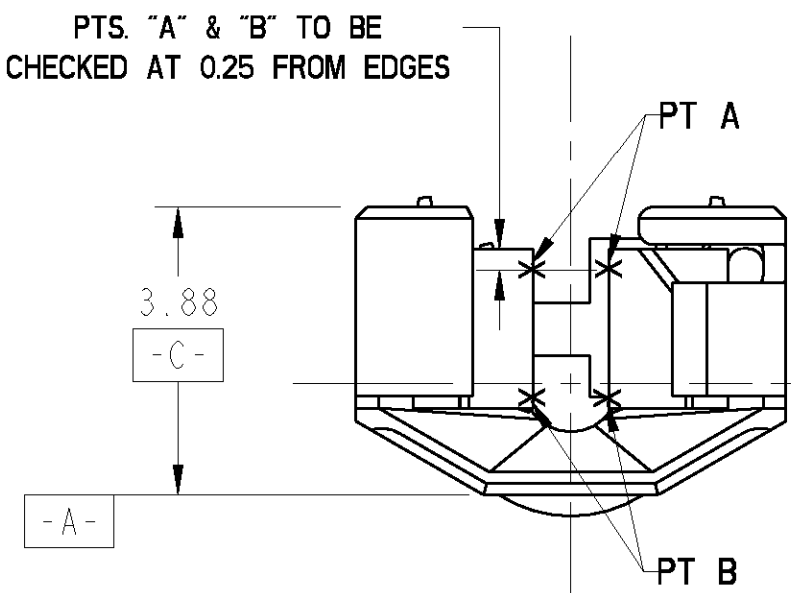


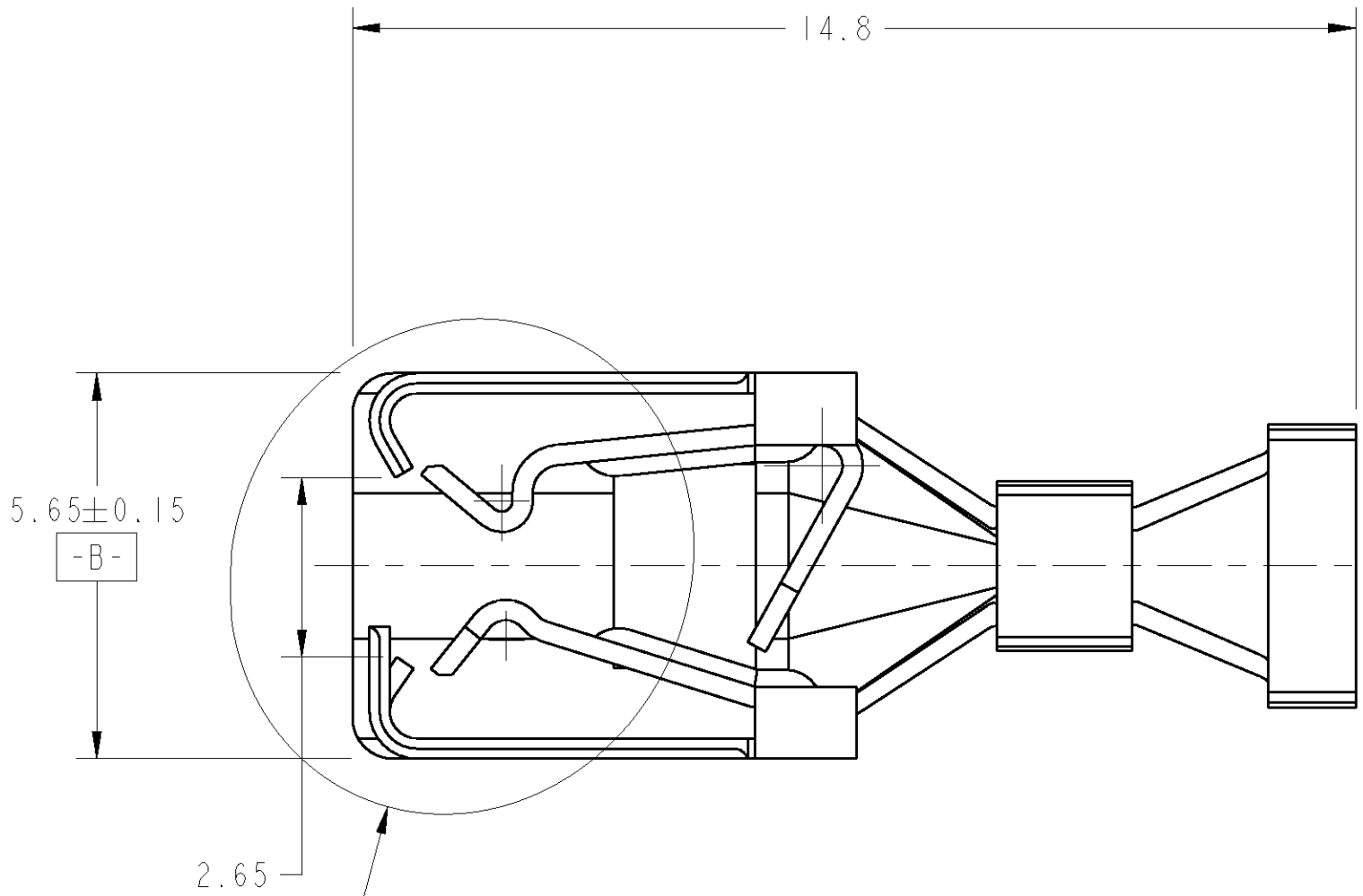
LOC		DIST		REVISIONS					
HK		00		P	LTR	DESCRIPTION	DATE	DWN	APVD
				O		Release	15FEB2001	E. L.	S. R.
				A		EC OKTS-0106-04	09JUN2004	EL	SR
				B		EC OKTS-0116-04	09JUN2004	EL	SR



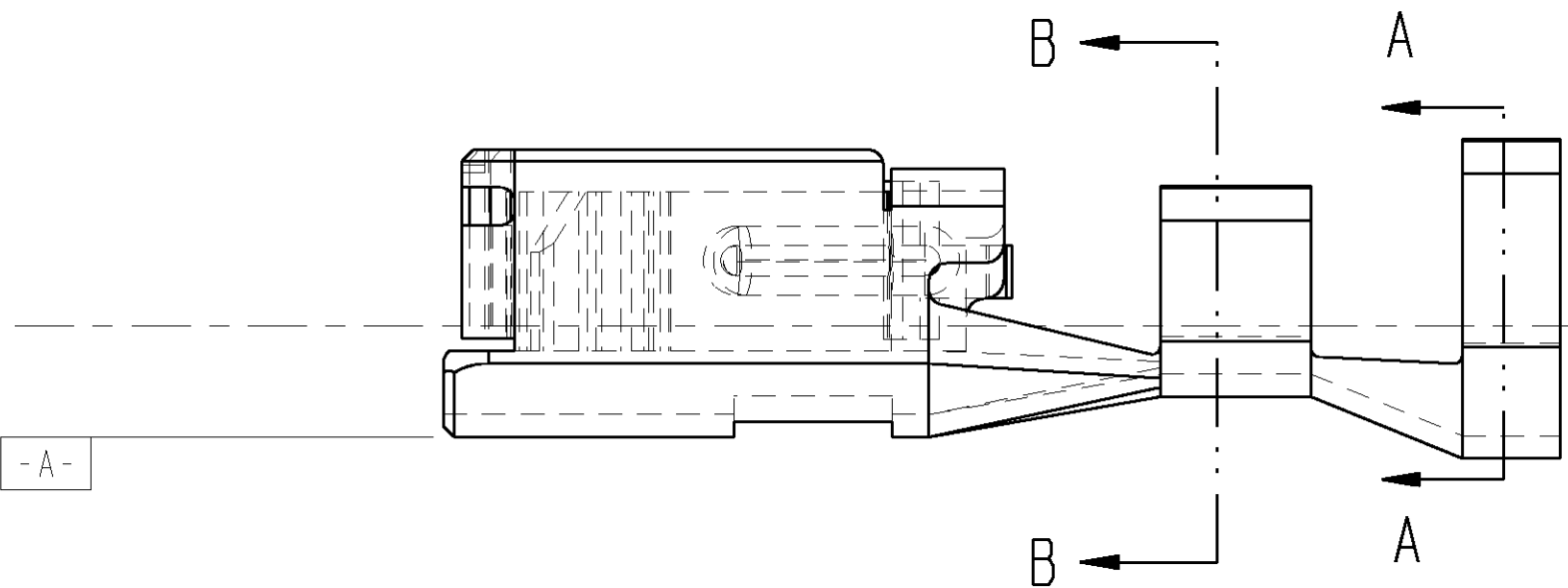
DETAIL A
SCALE 20/1



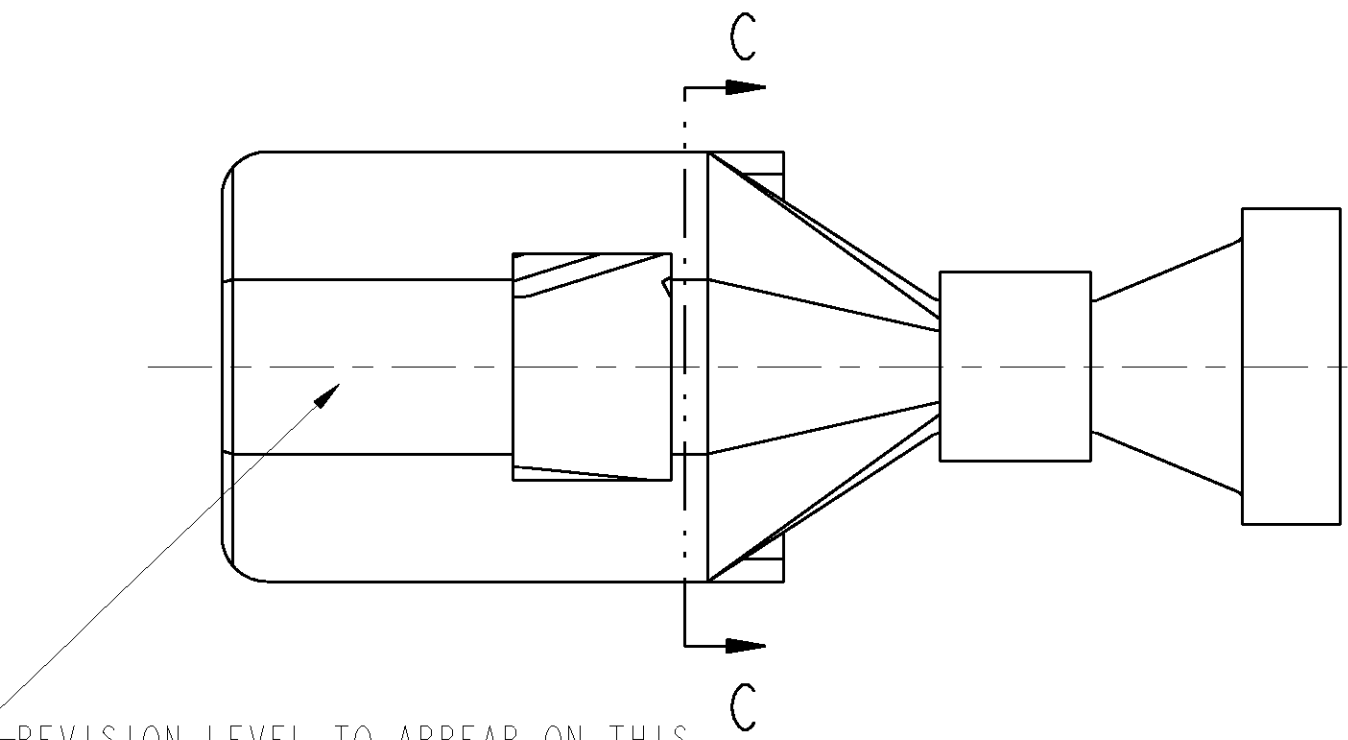
SECTION C-C



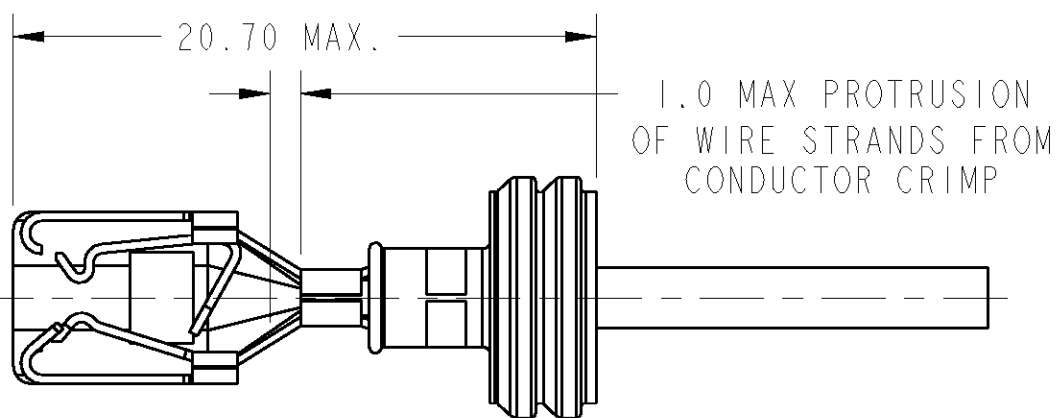
SEE DETAIL A



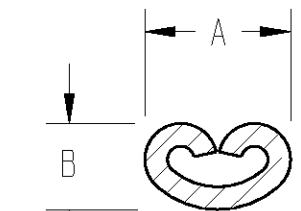
-A-



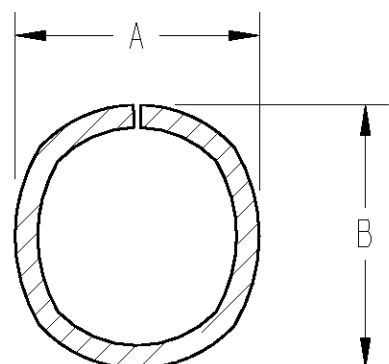
REVISION LEVEL TO APPEAR ON THIS SURFACE WITH APPROX. 1.50 HIGH LETTERS.



ASSEMBLY VIEW OF
TERMINAL, WIRE, AND CABLE SEAL.
SCALE 4/1

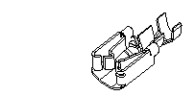


CONDUCTOR CRIMP
SCALE:10:1

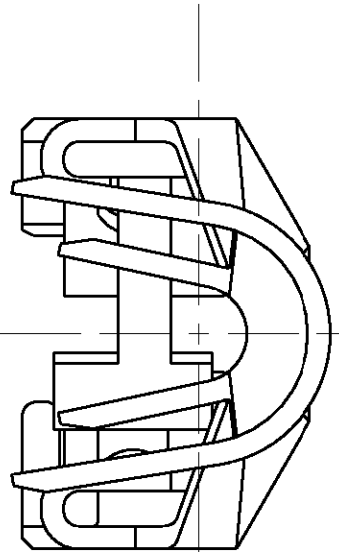


INSULATION CRIMP
SCALE:10:1

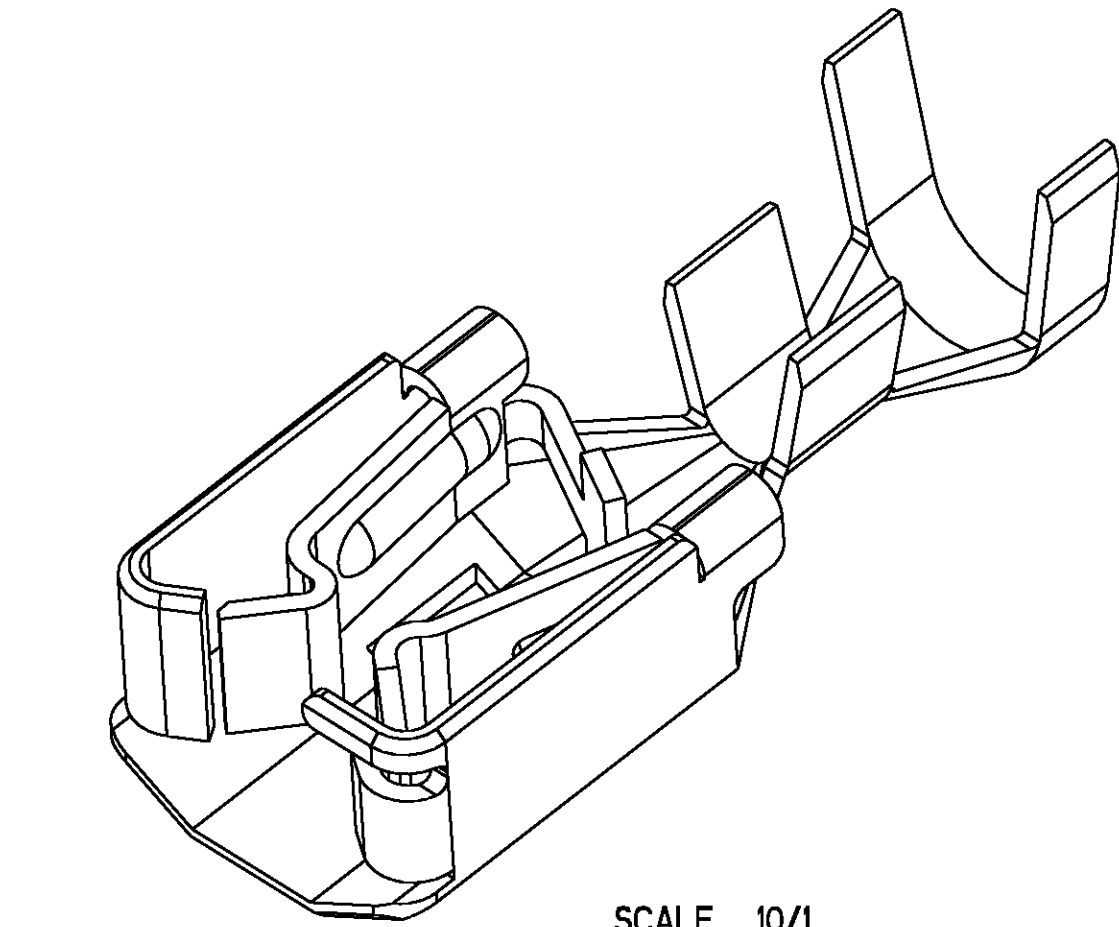
	DIMENSION	WIRE SIZE	
		18 GAGE	20 GAGE
CONDUCTOR CRIMP	A	1.93±0.10	1.90±0.10
	B	1.24±0.05	1.19±0.05
INSULATION CRIMP	A	3.3±0.10	3.3±0.10
	B	3.75±0.10	3.75±0.10



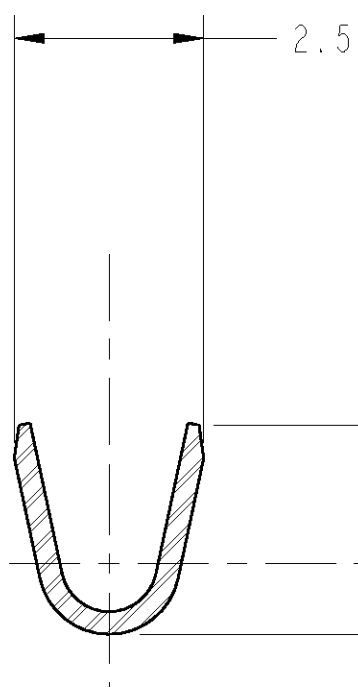
SCALE 1/1



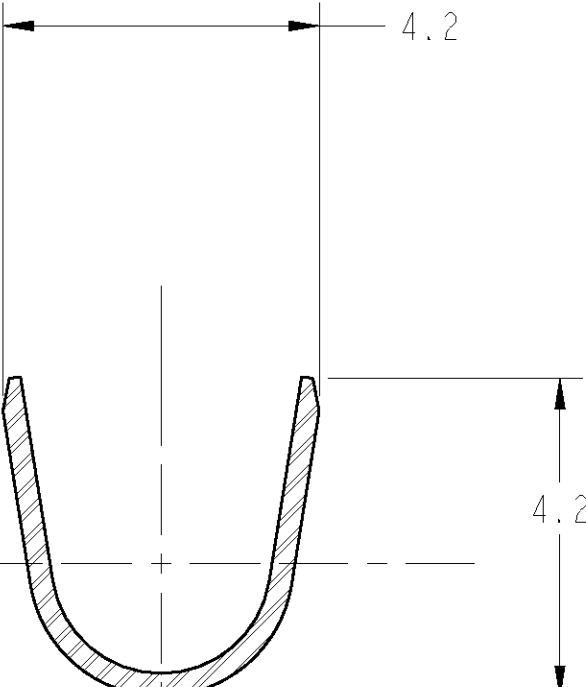
SECTION B-B
SCALE 10/1



SCALE 10/1



SECTION B-B
SCALE 10/1



SECTION A-A

NOTE:
UNLESS OTHERWISE SPECIFIED, PARTS ARE TO BE FREE OF BURRS, DIE MARKS, OR OTHER IMPERFECTIONS THAT COULD AFFECT FUNCTION OR DETRACT FROM APPEARANCE.

ALL OUTER EDGES, (EXCEPT FOR THE GRIP AREA), MUST BE FREE OF SHARP EDGES.

♦ QUALITY ASSURANCE REQUIREMENTS PER SPEC. PS7300

⬢ SIGNIFIES TOOL CRITICAL/FIRST FREQUENCY INSPECTION CHARACTERISTICS.

WEDGE BASE TYPE BULB INSERTION FORCE MUST NOT EXCEED 22.3N AND REMOVAL FORCE MUST NOT BE LESS THAN 4.5N.

-MATERIAL-
ASTM B103
UNS C52100
FULL HARD
MATERIAL THICKNESS- 0.30±0.013

FINISH:
HOT TIN DIP PLATE (PRE PLATED)
0.5-2.5 micro mm

1378870-1	762	1326857-2	Ⓟ
1378870-1	609.6	1326857-1	
CABLE SEAL	REEL SIZE Ø	PART No.	

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN		15FEB2001		Tyco Electronics	
mm		9 PLC ±0.1		E.Lucc		15FEB2001		Harrisburg, PA 17105-3608	
1 PLC ±0.1		2 PLC ±0.1		CHK		S.Rahman		NAME	
3 PLC ±0.1		4 PLC ±N/A		APVD		S.Rahman		PRODUCT SPEC	
4 PLC ±N/A		ANGLES ±1						APPLICATION SPEC	
FINISH		-						SIZE	
MATERIAL		-						CAGE CODE	
Noted								DRAWING NO	
								RESTRICTED TO	
								A 00779	
								C=1326857	
								SCALE	
								10:1	
								SHEET	
								1	
								OF	
								1	
								REV	
								B	